



# SCHSM

Southern California Home Shop Machinists

August 3, 2019

## OFFICERS

President	Charlie Angelis
Vice President	Michael Vulpillat
Secretary	Ron Gerlach
Treasurer	Jim Endsley

## COMING EVENTS

Sep Meeting

Sat, Sep 7, 2019, 2:00 p.m.

El Camino College

## WESTEC

Sep 24 -26, 2019

Long Beach Convention Center

## PREFACE -

The August meeting of the Southern California Home Shop Machinists was called to order at 2:00 p.m. on Saturday, August 3, 2019. We met in classroom AJ115 on the first floor of the Industry and Technology Building at El Camino College in Torrance, California. There were 27 members in attendance.

## CLUB BUSINESS –

Charlie called the meeting to order and checked for new members. There was a couple visiting from Irvine. The gentleman, Arnold Frankenberber, is a SW Engineer and has recently developed an interest in machining. He currently has a Harbor Freight 7X12 lathe and a small mill.

Treasurer Jim Endsley gave a brief financial report on the picnic. There was a \$94 deficit, which was paid from the club funds. Lewis Sullivan requested that we have BBQ next time.

Charles Angelis reminded us of the upcoming Westec show which is held September 24th through the 26th. He encouraged members to attend. Each year some members meet on the first morning of the conference and walk around together (more or less).

Eldon Barkley reported on our activities at the Long Beach Model A Club: Swap Meet. Seven members participated with two popup shade covers and several tables of displays. Fred Bertsche brought the club Farm Boy engine, the Sterling Engine powered fan and other miscellaneous items. Participants were Eldon Barkley, Chuck Norton, Fred Bertsche, Lewis Sullivan, John Miller, Norm Wells and Wayne Goldsmith.

ANNUAL AUCTION – Next on the agenda was the annual tool auction. Here's a list of people and the things they brought to sell:

Norm Wells	-Plastic welder with filler rods, -Projects in Metal book, -USB DVD drive.
Pat Dobbins	-Machine Design, 1939 textbook, -Machinery 1927, Industrial Press -Popular Mechanics, 1927.
John Miller	-Letter Drill index, -pincher
Brian Tilley	- Dwell Meter, -Vacuum meter, -Timing light
Frank Schettini	-Assorted motors, switches electric stuff.
Jim Endsley	-Craftsman Tool Bag
Matt Rulla	-Columbian vise
Larry Lee	-6" 3-jaw set-true chuck
Butch Sherrick	-grinder stand, -beveled glass panes
Willie Jordan	-12x12x8 NEMA box, hydraulic actuator

#### SHOW and TELL

Doug Walker passed out flyers for Holdridge company tools for sale. He also asked about a source for parts for a 18" Crescent Wrench, (movable jaw and nut).

Matt Rulla reminded members about the August Anderson Old Tool Swap Meet. Matt showed some pictures of a pair of Biax Scrapers he recently acquired. They are two different styles, one is used for flaking which is a post scraping process to add oil retention grooves.

Several members participated in a group discussion about removing water distribution tubes on Chrysler straight eight engines and also Caterpillar engines.

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SCHSM welcomes presentations by members or guest speakers on any subject related to metal working activities. If you have some knowledge or experience you feel may be of interest to our members, or if you know someone that may have something interesting to relate, please consider making a presentation at a meeting. Presentations may be a little longer and more detailed than a show and tell, and may be accompanied by slides, video, or physical displays. Probably every member has some experience they can share, and this is the purpose of SCHSM. Please contact President Charlie Angelis to make arrangements to give a presentation.

SCHSM meets in Classroom AJ115 on the first floor of the Industry and Technology building of El Camino College, 16007 Crenshaw Blvd. Torrance, California, at 2:00 p.m. on the first Saturday of every month. The building is near Parking Lot B. Enter the campus from Manhattan Beach Blvd.

If you would like to contribute an article to this newsletter, or make a comment, contact the editor, Fred Bertsche. He can be reached via the SCHSM Yahoo Group, or at [fbschsm@yahoo.com](mailto:fbschsm@yahoo.com).

Find us on the web at [www.schsm.org](http://www.schsm.org).